

Certificate of Factory Production Control

Regulation for Construction Products
Certificate No.: 0200 - CPR – G.003 version 2
Issued by FORCE Certification A/S - EC-notified body number 0200

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1: 2009-07 AC:2010	Welded steel structural components up to EXC 4 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

produced by the manufacturer:

Carl C A/S
Smedevej 2
6900 Skjern
Denmark

and produced in the manufacturing plant (s):

Carl C A/S
Smedevej 2
6900 Skjern
Denmark

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

EN 1090-1:2009 + AC:2010

under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above.

This certificate was first issued on 2013-12-17 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

FORCE Certification A/S task No.: 111-21791

Date of issue: 2014-09-17
Date of expiry: 2016-12-17



Niels Ovesen
Certification manager

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Appendix to Certificate of Factory Production Control

Regulation for Construction Products

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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	Carl C A/S Smedevej 2 6900 Skjern Denmark
Standard:	EN 1090-2:2008-07 + AC:2010
Execution Class(es):	EXC 1, 2, 3 and 4
Fabrication process(es):	Manufacturing including: <ul style="list-style-type: none">• Bolting• Cold and hot forming• Bending processes / PWHT / NDT by sub-contractor• Corrosion protection / painting processes by subcontractor• Welding
Welding process(es):	Robot 136/138 – Cored Wire 135 – Solid Wire 111 – Covered Electrode
Base material(s):	Un-alloyed steels up to S355 according to EN 10025
Responsible welding coordinator:	Mr. Sean A. Jensen
Quality systems and welding coordination	Quality system according to EN ISO 3834-2 and ISO 9001 Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 111-21791

Date: 2014-09-17

A handwritten signature in blue ink, consisting of several overlapping loops and lines, positioned above the name and title.

Jesper Christiansen
Examiner